



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5494-3
Job Sheet 181811



Part No: D5494-3

Job Qty: 14 ea

Part Name: Front Step Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/17/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5494 REV.B IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS IPP REV:B 18/08/03 AS PER DWG REV.B
JFS VERF BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Waterjet		SC 18/08/18
100	Waterjet	14 pcs	8/17/18	8/17/18	0.00	0.49	Waterjet1		SC 18/08/18
120	QC	14 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Waterjet-4		SC 18/08/18
130	QC	14 pcs	8/17/18	8/17/18	0.00	0.00	QC8-7		SEP 04 2018 68
140	Brake NC	14 pcs	8/17/18	8/17/18	0.00	1.40	Brake NC 1		SA DAS 9-89
150	QC	14 pcs	8/17/18	8/17/18	0.00	0.00	QC5		38
160	HandFinish	14 pcs	8/17/18	8/17/18	0.00	1.40	HandFinish1		D.R 18/09/11
170	QC	14 pcs	8/17/18	8/17/18	0.00	0.00	QC7-5		38
180	Packaging	14 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	14 Ea	8/17/18	8/17/18	0.00	0.00	QC21		21 SEP 20 2018

Part Op 100 - *** CHECK GRAIN DIRECTION*** 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Debur if
Descriptions: necessary

140 - FORM AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.4000 sf (.1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	197	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																											
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Date : _____	Step #: _____	Part: D5494-3 Job No: 181811 Serial No/Batch: S107522 Revision: B Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/01/18 Container No: S107522 DART AEROSPACE 1270 Aberdeen Street North York, ON M6A 1K7 CANADA TEL.: 1 913 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																													
Description Work Order De																																																															
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INSPECTION SHEET

DAS

38
9.89

Date:Revised by

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
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